

晶采光電科技股份有限公司 AMPIRE CO., LTD.

SPECIFICATIONS FOR LCD MODULE

CUSTOMER	
CUSTOMER PART NO.	
AMPIRE PART NO.	AM-19201200H5TZQW-T20H
APPROVED BY	
DATE	

☑ Preliminary Specification

☐ Formal Specification

AMPIRE CO., LTD.

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Approved by	Checked by	Organized by
Patrick	Mark	Tank

^{*}This specification is subject to change without notice.

RECORD OF REVISION

Page	Contents	Editor
	New Release	Tank
	Formal Release	Tank
		New Release

1. FEATURES

This model is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 10.1 (16:10) inch diagonally measured active display area with 1920x1200 resolutions.

- 3.3 V Logic Power
- LVDS (2ch) Interface for 1920 RGB x 1200 resolution
- 16.7M color LVDS interface.
- Green Product (RoHS)
- Double side adhesive(3M-9888T)
- FFC length 40mm
- New PCB with LED Driver for 40Pin
- Projective Capacitive Touch panel

◆ Controller: ILI2511

♦ Interface: I2C

◆ Cover Glass: 1.1mm

Surface treatment: AF coating

2. PHYSICAL SPECIFICATIONS

Items	Specifications	Unit
Screen Diagonal	10.1	Inch
Active Area	216.8 (H) x 135.50 (V)	mm
Pixel Format	1920 (H) x RGB x 1200 (V)	-
Pixel Pitch	0.03764 (W) x 0.11292 (H)	mm
Pixel Arrangement	R.G.B. Vertical Stripe	-
Display Mode	Normally Black	-
White Luminance	425 (Typ.)	cd /m2
Contrast Ratio	900: 1 (Тур.)	-
Input Voltage	3.3	V
Outline Dimensions	247.0(H) x 166.0(V) x 11.23(D)	mm
Support Color	16.7M	-

3. ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	VAL	UES	UNIT	REMARK
I I EIVI	STWIDOL	MIN	MAX	UNIT	KEWIAKK
Power Supply Voltage	VDD	-0.3	3.6	V	Ta=25°C
Power Supply for LED Driver	VLED	-0.3	12	V	Ta=25°ℂ
Operation Temperature	T _{OP}	-20	70	Ĵ	
Storage Temperature	T _{ST}	-30	80	$^{\circ}$ C	

The following values are maximum operation conditions, If exceeded, it may cause faulty operation or damage

4. ELECTRICAL CHARACTERISTICS

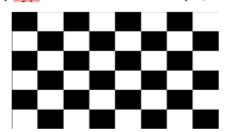
4.1 LCD driving

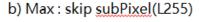
Item	1	Symbo I	Min.	Тур.	Max.	Uni t	Note
Power Supply Voltage		V_{DD}	3.0	3.3	3.6	V	GND=0
VDD Current	White Pattern	I _{DD}	-	300	360	mA	40
VDD Power Consumpti on	White Pattern	P _{DD}	1	1.0	1.2	W	(1)
Rush Current		I _{rush}			3.0	А	(2)
Input Logic High Voltage		V _{IH}	2.7		3.3	V	
Input Logic Low Voltage		V _{IL}	0		0.5	V	

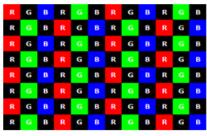
Note (1)

The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for VDD=3.3V, Frame rate f_y =60Hz and Clock frequency = 80MHz. Test Pattern of power supply current

a) Typ: Mosaic 8 x 6 Pattern(L0/L255)







Note (2)

Date: 2021/08/11

The duration of rush current is about 2ms and rising time of Power Input is 1ms(min)

4.2 Backlight Unit

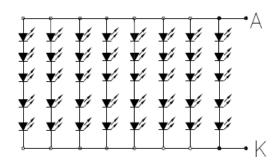
Date: 2021/08/11

Item	Symbol	Min.	Тур.	Max.	Unit	Condition
LED Driver Power Voltage	V_{LED}		5	12	V	Ta=25°C
LED Driver Current Consumption	I _{LED}		T.B.D		mA	Duty = 100%
Enable Input	V _{EN} _H	2.4	3.3	5	V	
Voltage	V _{EN} _L	0		0.5	٧	
PWM Input Voltage	V _{PWM} _H	2.5	3.3	5	V	Ta=25°C
F WWW Imput Voltage	V _{PWM} _L	0		0.3	V	
PWM Input Freq.	F _{PWM}	200		25K	Hz	
LED Backlight Voltage	V_{AK}	14	14.3	14.5	V	Ta=25°ℂ
LED Backlight Current	I _{AK}	-	T.B.D		mA	1a-25 (
LED Life Time		50k		-	Hrs	(2),(3)

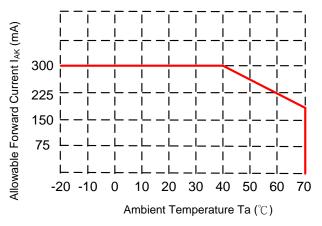
Note(1) The backlight system is an edge-lighting type with 40 LED.

Note(2) Brightness to be decreased to 50% of the initial value. Ta=25°C

LED CIRCUIT DIAGRAM:

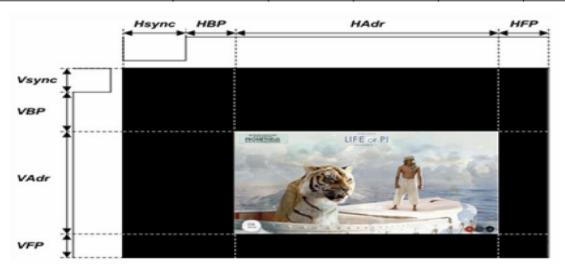


Note(3) When LCM is operated over $40^{\circ}\!\mathbb{C}^{}$ ambient temperature, the I_{AK} should be follow :



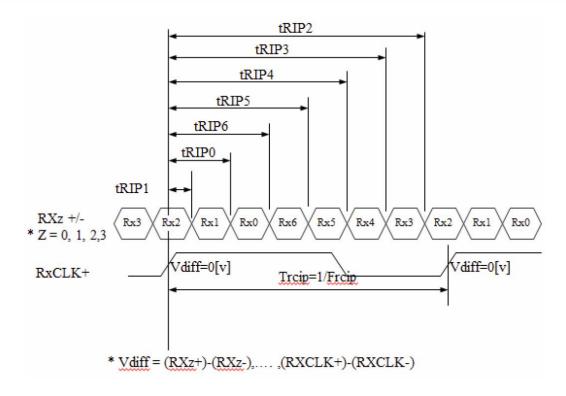
4.3 LVDS Signal Timing Diagram of Interface Signal

Parameter	Symbol		Value	Unit	
Faranietei	Syllibol	Min.	Тур.	Max.	Offic
DCLK Frequency	Fdclk	74.5	77.56	85	MHz
Horizontal display area	Thd		960		DCLK
HSYNC period time	Ih	989	1040	1248	DCLK
Horizontal Blank	THB	29	80	288	DCLK
HSYNC pulse width	The	2	10	255	DCLK
HSYNC back porch	thbp	3	6	255	DCLK
HSYNC Front porch	thfp	24	64	260	DCLK
Vertical display area	Tvd		1200		Н
VSYNC period time	Ιν	1243	1243	1560	Н
Vertical Blank	TVB	43	43	360	Н
VSYNC Pluse width	Tvp	4	4	20	Н
VSYNC back porch	Tybp	20	20	255	Н
VSYNC front porch	Tyfp	19	19	260	Н
Frequency	<u>fV</u>	-	60	-	Hz



4.4 LVDS AC Timing Specification

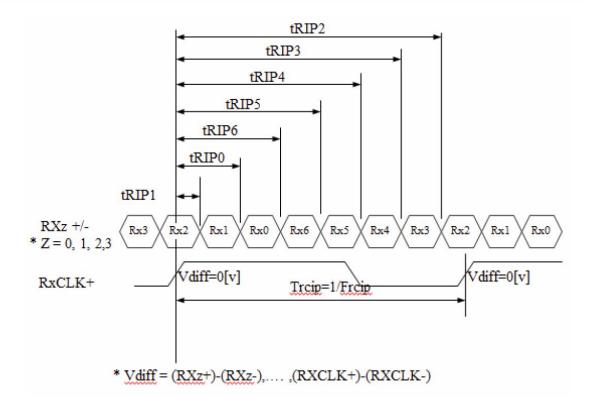
Item	Symbol	Min	Тур	Max	Unit	Remark
CLKfrequency	Frcip	20	=	85	MHZ	
CLKIN Period	tRCIP	11.76	-	-	nsec	
Input Data 0	tRIP1	tRCIP/7×(-0.2)	0.0	tRCIP/7×0.2	nsec	
Input Data 1	tRIP0	tRCIP/7×0.8	tRCIP/7	tRCIP/7×1.2	nsec	
Input Data 2	tRIP6	tRCIP/7×1.8	tRCIP/7×2	tRCIP/7×2.2	nsec	
Input Data 3	tRIP5	tRCIP/7×2.8	tRCIP/7×3	tRCIP/7×3.2	nsec	
Input Data 4	tRIP4	tRCIP/7×3.8	tRCIP/7×4	tRCIP/7×4.2	nsec	
Input Data 5	tRIP3	tRCIP/7×4.8	tRCIP/7×5	tRCIP/7×5.2	nsec	
Input Data 6	tRIP2	tRCIP/7×5.8	tRCIP/7×6	tRCIP/7×6.2	nsec	



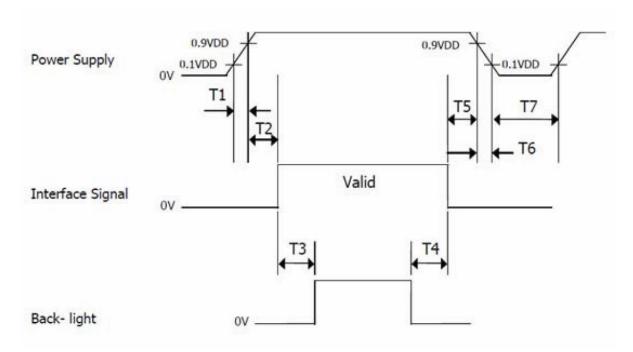
8

4.4 LVDS DC Timing Specification

Item	Symbol	Min	Тур	Max	Unit	Remark
CLKfrequency	Frcip	20	-	85	MHZ	
CLKIN Period	tRCIP	11.76	-	-	nsec	
Input Data 0	tRIP1	tRCIP/7×(-0.2)	0.0	tRCIP/7×0.2	nsec	
Input Data 1	tRIP0	tRCIP/7×0.8	tRCIP/7	tRCIP/7×1.2	nsec	
Input Data 2	tRIP6	tRCIP/7×1.8	tRCIP/7×2	tRCIP/7×2.2	nsec	
Input Data 3	tRIP5	tRCIP/7×2.8	tRCIP/7×3	tRCIP/7×3.2	nsec	
Input Data 4	tRIP4	tRCIP/7×3.8	tRCIP/7×4	tRCIP/7×4.2	nsec	
Input Data 5	tRIP3	tRCIP/7×4.8	tRCIP/7×5	tRCIP/7×5.2	nsec	
Input Data 6	tRIP2	tRCIP/7×5.8	tRCIP/7×6	tRCIP/7×6.2	nsec	



4.6 Power Sequence Specifications

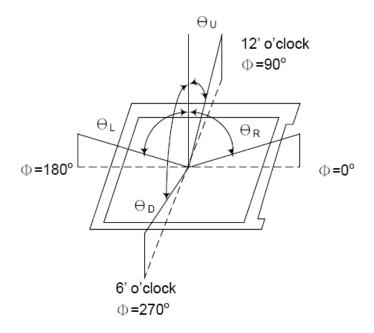


D		Units		
Parameter	Min	Typ	Max	Units
T1	0	-	10	<u>ms</u>
T2	0	-	50	<u>ms</u>
T3	200	-	-	<u>ms</u>
T4	500	-	-	<u>ms</u>
T5	0	-	50	<u>ms</u>
T6	0	-	10	<u>ms</u>
Т7	500	-	_	<u>ms</u>

5. Optical Specifications

Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Posponeo Timo	TR	Ta=25°C	To 25°C 25		maga	Note 3	
Response Time	TF	1a-25 (25	ŀ	msec	Note 3
Contrast Ratio	CR	At optimized viewing	700	900			Note 2
Contract Natio	OI C	angle		000			11010 2
	Top		80	85	•		
\/iowing Anglo	Bottom	CR≧10	80	85	ı	doa	Note1, 2
Viewing Angle	Left	CR≦ IU	80	85	ı	deg.	Note 1, 2
	Right		80	85	1		
Brightness	Y_L	I _{AK} = T.B.D. Center	340	425	-	cd/m²	Note 4
Brightness Uniformity	BUNI	9 Points		75		%	Note 5
Pod obromoticity	XR			0.644			
Red chromaticity	YR			0.344			
Groop obromaticity	XG			0.315			
Green chromaticity	YG	Θ=0°	Тур.	0.632	Тур.		Note 4,5
Pluo chromaticity	XB	Θ=0°	-0.05	0.157	+0.05		11016 4,5
Blue chromaticity	YB			0.054			
White chromaticity	XW			0.285			
ville chiomaticity	YW			0.327			

Note 1: Definition of Viewing Angle



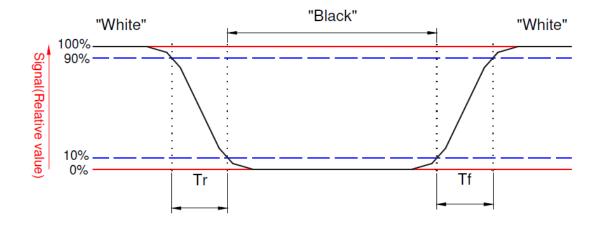
Note 2: Definition of Contrast Ratio (CR)

Measured at the center point of panel

 $Contrast \ Ratio(CR) = \frac{Luminance \ measured \ when \ LCD \ on \ the \ "White" \ state}{Luminance \ measured \ when \ LCD \ on \ the \ "Black" \ state}$

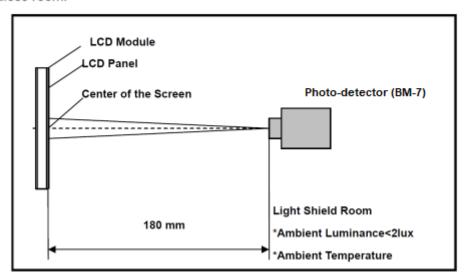
Note 3: Definition of Response Time (Tr, Tf)

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (Tr) is the time between photo detector output intensity changed from 90% to 10%. And fall time (Tf) is the time between photo detector output intensity changed from 10% to 90%.



Note 4: Measurement Setup

The LCD module should be stabilized at given temperature(25°C) for 15 minutes to Avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 15 minutes in a windless room.

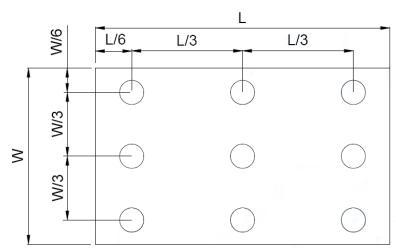


Note 5: Definition of Brightness Uniformity

Active area is divided into 9 measuring areas (Refer to bellow figure). Every measuring point is placed at the center of each measuring area.

$$Luminance Uniformity(Y_u) = \frac{B_{min}}{B_{max}}$$

L ---- Active area length W ---- Active area width



Bmax: The measured maximum luminance of all measurement position.

Bmin: The measured minimum luminance of all measurement position.

6. Interface Connections

Pin#	Signal Name	Description		
1	GND	Ground		
2	NC	Not Connect		
3	VDD Power Supply, 3.3V (typical)			
4	VDD	Power Supply, 3.3V (typical)		
5	GND	Ground		
6	GND	Ground		
7	NC	Not Connect		
8	NC	Not Connect		
9	GND	Ground		
10	INO-	-LVDS differential data input		
11	IN0+	+LVDS differential data input		
12	IN1-	-LVDS differential data input		
13	IN1+	+LVDS differential data input		
14	4 IN2LVDS differential data input			
15	IN2+	+LVDS differential data input		
16	CLK-	-LVDS differential data input		
17	CLK+	+LVDS differential data input		
18	IN3-	-LVDS differential data input		
19	IN3+	+LVDS differential data input		
20	E_IN0-	-LVDS differential data input		
21	E_IN0+	+LVDS differential data input		
22	E_IN1-	-LVDS differential data input		
23	E_IN1+	+LVDS differential data input		
24	E_IN2-	-LVDS differential data input		
25	E_IN2+	+LVDS differential data input		
26	E_CLK-	-LVDS differential data input		
27	E_CLK+	+LVDS differential data input		
28	E_IN3-	-LVDS differential data input		
29	E_IN3+	+LVDS differential data input		
30	GND	Ground		
31	GND	Ground		

14

32	VLED	LED Power Supply 5V
33	VLED	LED Power Supply 5V
34	VLED	LED Power Supply 5V
35	VLED	LED Power Supply 5V
36	LED_EN	LED Enable Pin:High→Enable
37	LED_PWM	PWM Signal for LED Dimming Control
38	GND	Ground
39	GND	Ground
40	GND	Ground

Connector: I-PEX 20455-040E-76 or Equivalent.

Date: 2021/08/11

Mating Connector: I-PEX 20453-040T-03 or Equivalent.

7. Projected capacitive-type Touch panel specification

7.1 Basic Characteristic

ITEM	SPECIFICATION
Interface Type	Projective Capacitive Multi-Touch Panel
Activation	Multi-fingers or Single-finger
X/Y Position Reporting	Absolute Position
Touch Force	No contact pressure required
Calibration	No need for calibration
Report Rate	Approx. 100 points/sec
Interface	I2C
Control IC	ILI2511
Protocol	V3.X(I2C interface)

7.2 Electrical Characteristic

Specify the normal operating condition (GND=0V)

Item	Symbol	Min.	Тур.	Max.	Unit	Note	
Power Supply Volta	VDD	3.14	3.3	3.46	V		
IIC Signal Logic	Low	V _{IL}	0	1	0.3*VDD	V	
Voltage Level	High	V _{IH}	0.6*VDD	-	VDD	V	
Power Consumption		Ivdd		T.B.D		mA	Ref.

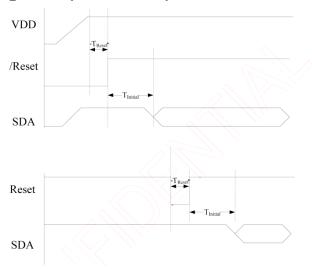
Note 1: SDA, SCL, /RESET

Date: 2021/08/11

7.2 INTERFACE PIN ASSIGNMENT

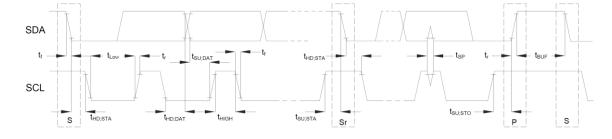
Pin No.	Symbol	Function
1	VDD	Power Supply for TP controller
2	SCL	I2C Data
3	SDA	I2C Clock
4	/INT	Interrupt Request pin
5	RES	Rest pin to Master Chip
6	GND	GND

7.3 Power- on Timing Chart (IIC interface)



Symbol	Parameter	MIN.	MAX.	Unit
T _{Initial}	After powering-on or resetting the device, the device	-	100	ms
	needs Initial time to configure the system.			
T _{Reset}	/Reset pin low hold time	50	-	μs

7.4 I2C AC Waveform



7.5 I2C Characteristics

Symbol	Parameter		100KHz		400KHz			
Syllibol	Parameter	Min	Max	Unit	Min	Max	Unit	
f _{SCL}	SCL clock frequency	0	100	kHz	0	400	KHz	
$t_{\text{HD;STA}}$	Hold time (repeated) START condition.							
	After this period, the first clock pulse is generated	4.0	_	μs	0.6	_	μs	
t_{LOW}	LOW period of the SCL clock	4.7	-	μs	1.3	-	μs	
t _{HIGH}	HIGH period of the SCL clock	4.0	_	μs	0.6	-	μs	
t _{su;sta}	Set-up time for a repeated START condition	4.7	-	μs	0.6	-	μs	
t _{HD;DAT}	Data hold time	0	3.45	μs	0	0.9	μs	
t _{SU;DAT}	Data set-up time	250	_	ns	100	-	ns	
t _r	Rise time of both SDA and SCL signals	_	1000	ns	_	300	ns	
t _f	Fall time of both SDA and SCL signals	-	300	ns	-	300	ns	
t _{su;sto}	Set-up time for STOP condition	4.0	-	μs	0.6	-	μs	
t _{BUF}	Bus free time between a STOP and START condition	4.7	_	μs	1.3	-	μs	

7.6 Format Protocol

Date: 2021/08/11

Protocol V3.X Command List

CMD Code	Name	Set /Get	Note	b7	b6	b5	b4	b3	b2	b1	b0
0x10	Touch	Get		0: No touch							
	Information			1: Last Report at ID	0 to ID	5 (incl	ude re	lease s	status)		
				2: Last Report at ID	6 to ID	9 (incl	ude re	lease s	status)		
			ID0	1: Touch Down,	0	V LI	ab dira	otion	oordin	ato	
				0: Touch Off	U	^_п	_High direction coordinate				
				X_Low direction coordinate							
				0	0	Y_Hi	g h dire	ection o	coordin	ate	
				Y_Low direction coordinate							
				Touch Pressure							
			ID1	1: Touch Down,		V III	ab dira	otion a	o o rdin	oto	
				0: Touch Off		0 X_H		X_High direction coordinate			
				X_Low direction co	ordinate						
				0	0	Y_Hi	gh dire	ction o	coordin	ate	
				Y_Low direction coordinate							
				Touch Pressure							

		ID2	1: Touch Down, 0: Touch Off	0	X_High direction coordinate		
			X_Low direction coordinate				
			0	0	Y_High direction coordinate		
			Y_Low direction co	ordinate	9		
			Touch Pressure				
		1D3	1: Touch Down, 0: Touch Off	0	X_High direction coordinate		
	Ĭ		X_Low direction coordinate				
			0	0	Y_High direction coordinate		
			Y_Low direction coordinate				
			Touch Pressure				
		ID4	1: Touch Down, 0: Touch Off	0	X_High direction coordinate		
			X_Low direction coordinate				
			0	0	Y_High direction coordinate		
l l			Y_Low direction co	ordinate			
			Touch Pressure				
			Touch Pressure				
		ID5	Touch Pressure 1: Touch Down, 0: Touch Off	0	X_High direction coordinate		
		ID5	1: Touch Down,				

			ID5	1: Touch Down, 0: Touch Off	0	X_High direction coordinate		
				X_Low direction coordinate				
				0	0	Y_High direction coordinate		
			Y_Low direction co	oordinat	e			
				Touch Pressure				
0x14	0x14 Touch	Get	ID6	1: Touch Down,	0	X_High direction coordinate		
Information 2			0: Touch Off		X_I light direction coordinate			
			X_Low direction coordinate					
			0	0	Y_High direction coordinate			
				Y_Low direction coordinate				
				Touch Pressure	/			
		ID7	1: Touch Down, 0: Touch Off	0	X_High direction coordinate			
				X_Low direction c	oordinat	e		
			0	0	Y_High direction coordinate			
				Y_Low direction c	oordinat	e		
			Touch Pressure					

	ID8	1: Touch Down, 0: Touch Off X_Low direction co	0 ordinate	X_High direction coordinate Y_High direction coordinate		
		Y_Low direction co	ordinate	•		
		Touch Pressure				
	ID9	1: Touch Down, 0: Touch Off	0	X_High direction coordinate		
		X_Low direction coordinate				
		0	0	Y_High direction coordinate		
		Y_Low direction coordinate				
		Touch Pressure				
0x20		The maximum X co	ordinate	e (bit 7:0)		
		The maximum X co	ordinate	e (bit 15:8)		
		The maximum Y co	ordinate	e (bit 7:0)		
		The maximum Y co	ordinate	e (bit 15:8)		
		The channel number	ers of X	direction		
		The channel numbers of Y direction				
		The maximum repo	ort points	s		

			The channel numbers of TouchKey / Scrolling Bar					
			For Touch Key Application					
			(Maximum supports 31 Touch Key)					
			Byte 8 : The Touch Key number (<32)					
			Byte 9: 0xFF					
0x30	Enter Sleep Mode	Set						
0x40	Firmware Version	Get	Chip ID Code					
			Major firmware version					
			Minor firmware version					
			Release firmware version					
			For Customer Firmware Version					
			For Customer Firmware Version					
			For Customer Firmware Version					
			For Customer Firmware Version					
0x42		Get	Major protocol version: 0x03					
			Minor protocol version : XX					
		/	Release protocol version : XX					

Protocol V3.X Data Format

CMD		Set	N /	1.7							
Code	Name	Get	Note	b7	b6	b5	b4	b3	b2	b1	b0
0.40											
0x10	Touch	Get	Packet	0: No touch							
	Information		Number	1: Last Report at ID 0 to ID 5 (include release status)							
				2: Last Report at ID 6 to ID 9 (include release status)							
			ID0	1: Touch Down,	0	X High direction coordinate					
				0: Touch Off	0	X_HI	gn aire	ction	coordin	iate	
				X_Low direction coordinate							
				0	0	Y_Hi	gh dire	ction o	coordin	ate	
				Y_Low direction coordinate Touch Pressure							

		ID1	1: Touch Down,	0	X_High direction coordinate		
			0: Touch Off		ng.: an oalon ooolaniato		
			X_Low direction coordinate				
			0	0	Y_High direction coordinate		
			Y_Low direction coordinate				
			Touch Pressure				
		ID2	1: Touch Down,		V High direction coordinate		
			0: Touch Off	0	X_High direction coordinate		
			X_Low direction coordinate				
			0	0	Y_High direction coordinate		
			Y_Low direction coordinate				
			Touch Pressure				
		ID3	1: Touch Down,	0	V High disastina anadisast		
			0: Touch Off		X_High direction coordinate		
			X_Low direction coordinate				
			0	0	Y_High direction coordinate		
			Y_Low direction coordinate				
			Touch Pressure				
		ID4	1: Touch Down,		V Lligh direction accordingto		
			0: Touch Off	0	X_High direction coordinate		
	<u> </u>			•	·		
			X_Low direction co	ordinate			
			0	0	Y_High direction coordinate		
			Y_Low direction coordinate				
			Touch Pressure				
		ID5	1: Touch Down,	0	X_High direction coordinate		
			0: Touch Off				
			X_Low direction coordinate				
			0	0	Y_High direction coordinate		
			Y_Low direction coordinate				
			Touch Pressure				

7.7 Interrupt Pin (INT) Control

Date: 2021/08/11

When a finger touches on the sensor surface, the INT pin will be pull low. TP controller supports two different type control method.

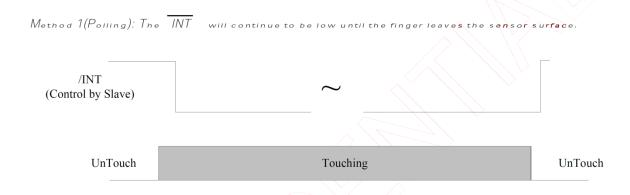


Fig 9: Method 1: INT Pin Control Diagram (Finger Touch)

Method 2(Interrupt): The INT will continue to be pull low until host read 0x10 command.

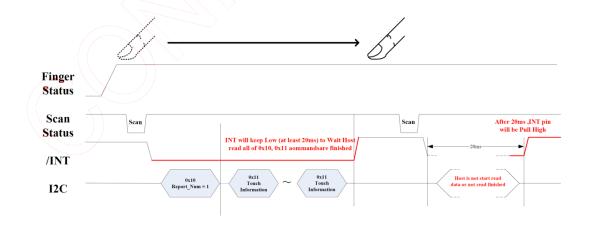


Fig 10: Method 2: INT Pin Control Diagram (Finger Touch)

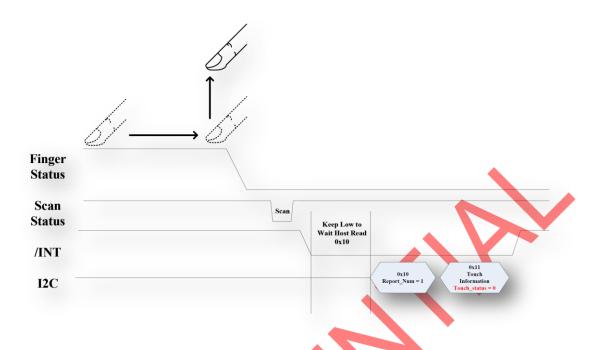
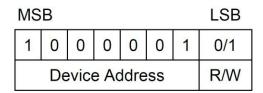


Fig 11: Method 2: INT Pin Control Diagram (Finger Release)

7.8 Device Address



7-bit Device Address: 0x41

8-bit Device Read Address:0x83

8-bit Device Write Address:0x82

7.9 Data Transfer

Date: 2021/08/11

Data is transferred over the IIC bus with 8-bit address and 8-bit data.



25

12C Write timing A6 A5 A4 A3 A2 A1 A0 0 D7) D6) D5) D4) D3) D2) D1) D0 SDA ACK => slave to master 12C Read timing SCL SDA => slave to master Byte Write SDA Slave Address Command Code Data Byte A P 3yte Write Byte Read

F 3yte Read

Sr | Slave Address | Rd | A

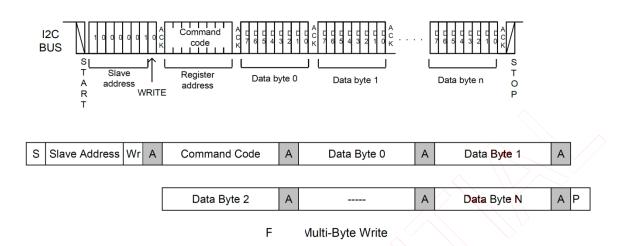
Wr A

Slave Address

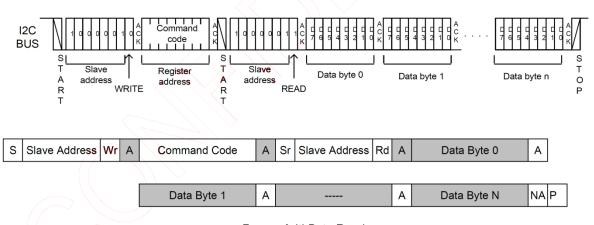
Command Code

A P

Data Byte



Muiti-Byte Read



F Vulti-Byte Read

8. Reliability Test

The reliability test items and its conditions are shown below.

Test Item	Test Conditions	Note
High Temperature Operation	70±3°C , t=240 hrs	
Low Temperature Operation	-20±3°C , t=240 hrs	
High Temperature Storage	80±3°C , t=240 hrs	1,2
Low Temperature Storage	-30±3°C , t=240 hrs	1,2
Storage at High Temperature and Humidity	60°C, 90% RH , 240 hrs	1,2
Thermal Shock Test	-20°C (30min) ~ 70°C (30min) , 100 cycles	1,2
Vibration Test (Packing)	Sweep frequency: 10~55~10 Hz/1min Amplitude: 0.75mm Test direction: X.Y.Z/3 axes Duration: 30 min/each axis	2

- Note 1 : Condensation of water is not permitted on the module.
- Note 2 : The module should be inspected after 1 hour storage in normal conditions (15-35°C, 45-65%RH).
- Note 3: The module shouldn't be tested more than one condition, and all the test conditions are independent.
- Note 4: All the reliability tests should be done without protective film on the module

Definitions of life end point:

- Current drain should be smaller than the specific value.
- Function of the module should be maintained.
- Appearance and display quality should not have degraded noticeably.
- Contrast ratio should be greater than 50% of the initial value.

9. GENERAL PRECAUTION

9.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

9.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. AMPIRE does not warrant the module, if customers disassemble or modify the module.

9.3 Breakage of LCD Panel

- (1) If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- (2) If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- (3) If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- (4) Handle carefully with chips of glass that may cause injury, when the glass is broken.

9.4 Electric Shock

Date: 2021/08/11

- (1) Disconnect power supply before handling LCD module.
- (2) Do not pull or fold the LED cable.
- (3) Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

9.5 Absolute Maximum Ratings and Power Protection Circuit

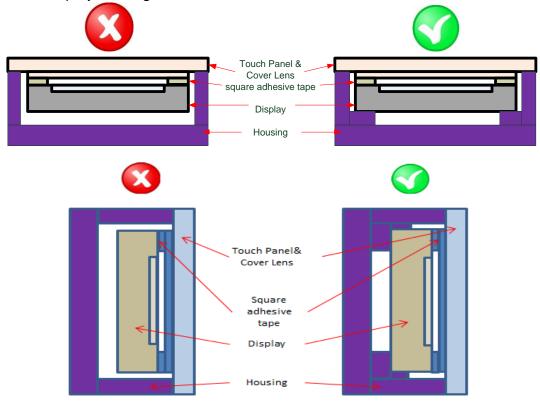
- (1) Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- (2) Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- (3) It's recommended to employ protection circuit for power supply.

9.6 Operation

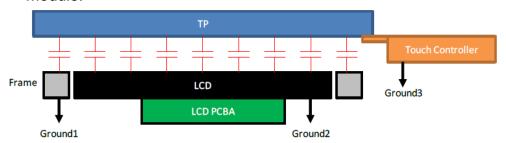
- (1) Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- (2) Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- (3) When the surface is dusty, please wipe gently with absorbent cotton or other soft material.
- (4) Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may cause deformation or color fading.
- (5) When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzene or other adequate solvent.

9.7 Mechanism

- (1) Please mount LCD module by using mounting holes arranged in four corners tightly.
- (2) The square adhesive tape which is between the touch panel and display can't provide well supporting in the long term and high ambient temperature condition. Whether upright or horizontal position the support holder which is in the back side of the display is needed. Do not let the display floating.



(3) TP needs to work in environment with stable stray capacitance. In order to minimize the variation in stray capacitance, all conductive mechanical parts must not be floating. Intermittent floating any conductive part around the touch sensor may cause significant stray capacitance change and abnormal touch function. It is recommended to keep all conductive parts having same electrical potential as the GND of the touch controller module.



GND1, GND2 and GND3 should be connected together to have the same ground

9.8 Static Electricity

- (1) Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- (2) Because LCD modules use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

9.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

9.10 Disposal

When disposing LCD module, obey the local environmental regulations.

9.11 Others

Date: 2021/08/11

Do not keep the LCD at the same display pattern continually. The residual image will happen and it will damage the LCD. Please use screen saver.

10.0 Outline Dimension

